

# SAFETY DATA SHEET

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REVISION DATE: 12/01/2000

REF: HTS

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

**Product name:** SILICONE HEAT TRANSFER COMPOUND  
**Product code:** HTS  
**Supplier:** ELECTROLUBE  
H.K. Wentworth Ltd.,  
Wentworth House, Blakes Road,  
Wargrave, Berkshire, RG10 8AW, United Kingdom.  
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## 2. COMPOSITION/INFORMATION ON INGREDIENTS

### Identification of the preparation

Chemical Name	CAS-No	EC-No	Class	Weight %
NON HAZARDOUS CONSTITUENTS				100

## 3. HAZARDS IDENTIFICATION

**Most important hazards:** Non hazardous  
**Specific hazards:** Solvents may degrease the skin. Prolonged skin contact may cause skin irritation and/or dermatitis. Contact with eyes may cause irritation.

## 4. FIRST AID MEASURES

**General advice:** Show this safety data sheet to the doctor in attendance.  
**Inhalation:** Move to fresh air in case of accidental inhalation of vapours.  
**Skin contact:** Wash off with soap and plenty of water.  
**Eye contact:** Flush eye(s) immediately with plenty of water. If eye irritation persists, consult a specialist.  
**Ingestion:** Clean mouth with water and drink afterwards plenty of water. Consult a physician if necessary.

## 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media:** Extinguish with waterspray, dry chemical or alcohol foam  
**Extinguishing media which must not be used for safety reasons:** Not applicable  
**Specific hazards:** Standard procedure for chemical fires  
**Special protective equipment for firefighters:** Wear self contained breathing apparatus for fire fighting if necessary  
**Specific methods:** Not applicable

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:** Not applicable  
**Environmental precautions:** No special environmental precautions required  
**Methods for cleaning up:** Dilute with water. Wipe up with absorbent material (e.g. cloth, fleece)

## 7. HANDLING AND STORAGE

**Handling:** When using, do not eat, drink or smoke. Avoid contact with the skin and the eyes.  
**Storage:** Keep containers tightly closed in a cool, well-ventilated place.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Chemical Name:** **National occupational exposure limits:**  
**HSC(EH40)**

NON HAZARDOUS CONSTITUENTS

**Engineering measures:** Ensure adequate ventilation

**Personal protection equipment:**

- **Respiratory protection:** No personal respiratory protective equipment normally required
- **Hand protection:** not required under normal use
- **Eye protection:** not required under normal use
- **Skin and body protection:** not required under normal use

**Hygiene measures:** When using, do not eat, drink or smoke

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Form:</b>	paste	* BASE OIL
<b>Colour:</b>	white	
<b>Odour:</b>	none	
<b>Boiling point/range:</b>	> 100	* °C
<b>Melting point/range:</b>	1970 (filler)	°C
<b>Flash point:</b>	>100	* °C
<b>Relative density:</b>	( 20 °C)	>= 2.1
<b>Bulk density:</b>	2100	kg/m3
<b>Solubility:</b>		
<b>Water solubility</b>	insoluble	(g/l)

## 10. STABILITY AND REACTIVITY

**Stability:** Stable.

**Conditions to avoid:** No conditions to be specially mentioned.

**Materials to avoid:** strong acids and oxidizing agents

**Hazardous decomposition products:** No decomposition if stored and applied as directed.

## 11. TOXICOLOGICAL INFORMATION

**Acute toxicity:** Not applicable

**Local effects:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea

**Sensitization:** Not applicable

**Long term toxicity:** No persistent or cumulative effects were observed

**Chronic toxicity:** Not applicable

## 12. ECOLOGICAL INFORMATION

**Mobility:**

**Persistence and degradability:** Readily biodegradable, according to appropriate OECD test

**Bioaccumulation:** Not applicable

**Ecotoxicity effects:** Not applicable

Product name: **SILICONE HEAT TRANSFER****COMPOUND****13. DISPOSAL CONSIDERATIONS**

**Waste from residues / unused products:** No special precautions required. In accordance with local and national regulations.

**Contaminated packaging:** Offer rinsed packaging material to local recycling facilities

**14. TRANSPORT INFORMATION**

**Proper shipping name** not a dangerous substance as defined in the above regulations

**15. REGULATORY INFORMATION**

**Classification according to European directive on classification of hazardous preparations 90/492/EEC**

- Contains:
- Symbol(s):

**R-phrase(s):**

**S-phrase(s):** S2 - Keep out of reach of children. S3 - Keep in a cool place.

**16. OTHER INFORMATION**

**Revision number:** 4

**Further information:** CN no. 34039990

Contact Name: Carolyn Booth

Department: Technical

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

# Technical Data Sheet



<b>PRODUCT DESCRIPTION:</b>	<b>Silicone Heat Transfer Compound</b>	<b>DATE:</b>	<b>03/97</b>
<b>PRODUCT CODE:</b>	<b>HTS</b>	<b>PAGES:</b>	<b>1</b>

## PRODUCT DESCRIPTION

Silicone Heat Transfer Compound is a metal oxide filled silicone oil providing an extremely efficient and exceptionally thermally conductive compound which will operate over a wide temperature range. Electrolube Heat Transfer Compound is recommended where the efficient and reliable thermal coupling of electrical and electronic components is required or between any surface where thermal conductivity of heat dissipation is important.

A full range of heat transfer products are available from Electrolube. This range includes non-silicone based pastes (HTC), a RTV rubber (TCR), an adhesive epoxy (TBS) and an epoxy based potting resin (ER2074). A even higher thermally conductive paste is also available, order code HTSP, for special applications where thermal management is critical.

## FEATURES

- \* Excellent non-creep characteristics.
- \* Wide operating temperature range with low evaporation weight loss.
- \* Excellent thermal conductivity even at high temperatures.
- \* Easy to handle, economic in use and low in toxicity.

## APPLICATION

Apply to the base and mounting studs of diodes, transistors, thyristors, heat sinks, silicone rectifiers and semi-conductors, thermostats, power resistors and radiators.

## PROPERTIES

Colour:	White
Base:	Silicone Oil
Thermo-conductive Components:	Powdered Metal Oxides
Density @ 20°C:	2.10 g/cm <sup>3</sup>
Temperature Range:	-100°C to +200°C
Thermal Conductivity:	0.9 W/mK
Weight Loss after 96 hours @ 100°C:	0.84%
Permittivity @ 10 <sup>6</sup> Hz:	4.9
Specific Resistance:	1 x 10 <sup>15</sup> Ohms/cm
Dielectric Strength:	18 kV/mm
Penetration:	220-270

## PACKAGING

20 ml Syringe  
35 ml Luer Lock Syringe  
1 Kg Bulk

## ORDER CODE

HTS20S  
HTS35SL  
HTS01K

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